

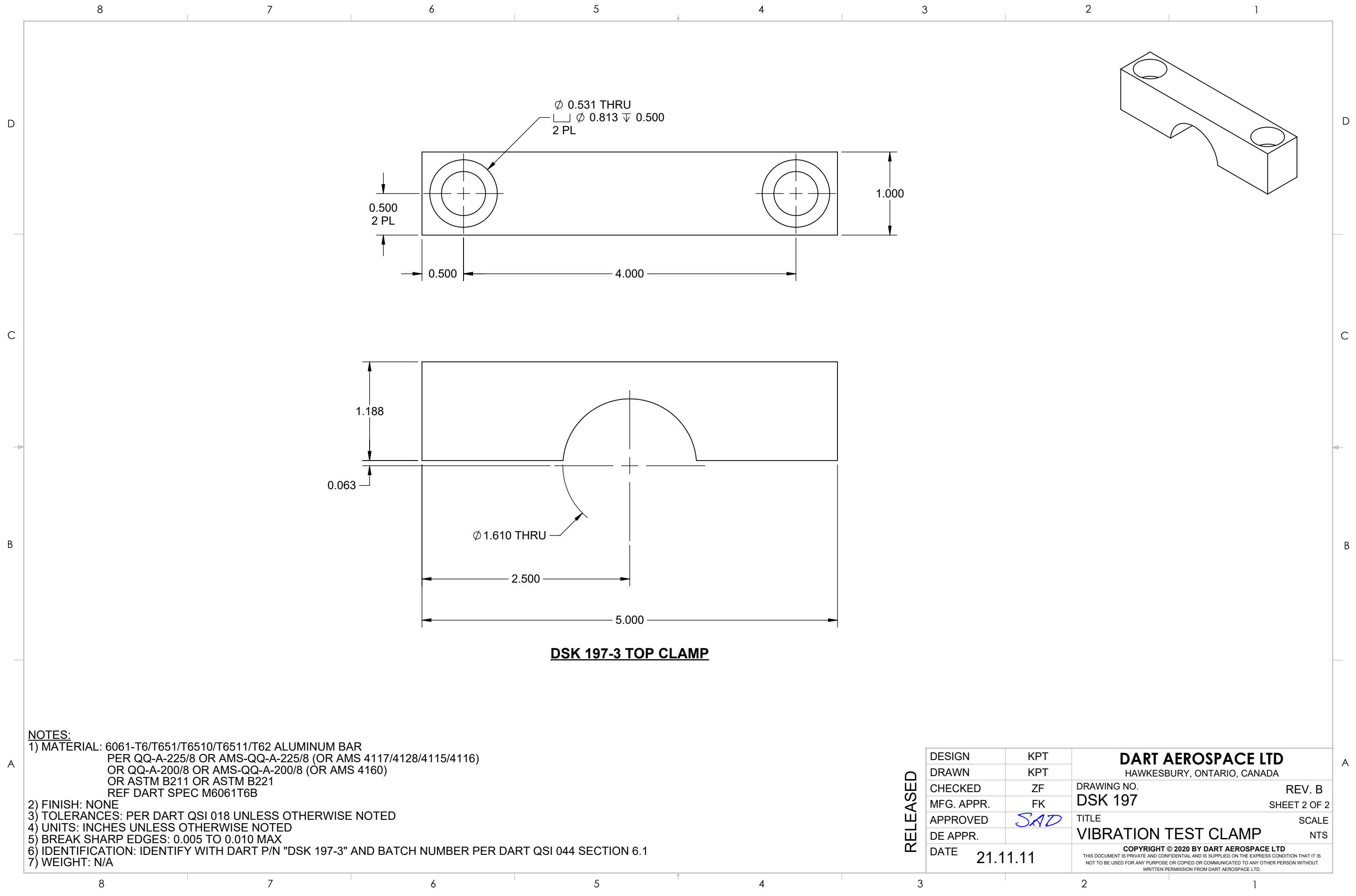
**DSK 197-1 BOTTOM CLAMP**

**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK 197-1" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
- 7) WEIGHT: N/A

B	-1 ADDED Ø .281 THRU HOLES	KPT	21.11.11
A	NEW ISSUE	KPT	20.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO.	REV. B
MFG. APPR.	FK	<b>DSK 197</b>	SHEET 1 OF 2
APPROVED	<i>SAD</i>	TITLE	SCALE
DE APPR.		<b>VIBRATION TEST CLAMP</b>	NTS
DATE	21.11.11	COPYRIGHT © 2020 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED



**NOTES:**  
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK 197-3" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1  
7) WEIGHT: N/A

RELEASED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	ZF	DRAWING NO. REV. B
MFG. APPR.	FK	DSK 197 SHEET 2 OF 2
APPROVED	SAD	TITLE SCALE
DE APPR.		VIBRATION TEST CLAMP NTS
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